



Satori Lifestyle Finish

Completely Read this Instruction Manual before Mixing or Planning Any Work

Mixing & Application Instructions

*Water-Based Aliphatic Urethane Coating
(Clear Matte Finish)*

- A. Mixing – **READ ALL APPLICABLE SATORI MANUALS THOROUGHLY BEFORE BEGINNING MIXING. Mix and apply in comfortably ventilated areas similar to paint application.**
- Thoroughly mix each component prior to combining.
 - Mix four (4) parts by volume of Part A (Resin) with one (1) part by volume of Part B (Hardener) for three minutes very thoroughly using a hand held electric mixer. DO NOT ADD WATER or any other solvent.
 - Do not mix more material than can be used in 30 minutes.**
 - Unused and unmixed Part A (Resin) and Part B (Hardener) can be stored in their respective containers for up to 30 days if tightly resealed. It is best to use the resealed material as soon as possible. Storage life is reduced the greater the air space and the moisture content in the containers which are being resealed.
- B. Application – **READ ALL APPLICABLE SATORI MANUALS THOROUGHLY BEFORE BEGINNING APPLICATION.**
- Apply at a coverage rate of 160 sq. ft. -190 sq. ft. per gallon.

Satori Lifestyle Finish MAY RESULT IN A SHINE or COLOR CHANGES of the plaster. The Harmony Series (KRM and KRT plaster) will most likely appear darker after the Satori Lifestyle Finish is applied and cured. Please apply to sample boards first and observe the cured result before proceeding with actual wall application with any Satori Wall Finish products (Elements, Universe and Harmony Series plaster). SAMPLE BOARDS SHOULD BE MADE WITH ANY ADDITIVES TO BE USED IN THE ACTUAL WALL FINISH (for example- straw, mica, silky fibers etc.)

Full curing of the Satori Lifestyle Finish may take up to 7 days. MAKE SURE TO NOTE ANY COLOR CHANGES OR SHINE OF SAMPLE BOARDS BEFORE APPLYING TO WALL. MAKE SURE YOU ARE SATISFIED WITH THE LEVEL OF STAIN AND WATER RESISTANCE AND WASHABILITY OF THE FINISH AS DEMONSTRATED IN THE SAMPLE BOARDS.

- Apply the mixed Satori Lifestyle Finish using dip and roll procedure. Use 1/4"-3/8" lint-free mohair roller or other high quality roller designed for urethane. Maintain a wet roller at all times, do not dry roll or apply too thin (greater than 300 ft²/gallon) to reduce occurrence of roller marks, lap marks or "skippers". When rolling back into previous batch of material, keep a wet edge at all times or lap marks may occur. If cross rolling, do so *immediately* after back rolling. Do not build up excessive film thickness when overlapping previous batch or degree of matte finish may appear different, causing visible stripes.
- Allow material to cure 8 hours (at 77 degrees F) before applying a second coat IF NEEDED OR DESIRED. One coat should be sufficient if applied at 160-190 sq. ft. per gallon.
- Do not disturb treated walls until full cure is achieved after 7 days.

* Guideline prices and material quantity estimates are calculated using theoretical coverage rates. Actual square foot cost and quantity of materials required may vary due to jobsite waste, split units, absorption into the substrate, and installed thickness. For Bidding Purposes, It Is Recommended To Add Additional Materials To The Above Guideline Estimate Based On Your Past Results Installing This Type Of Coating.