



# Satori® Additive

## Application Manual

Version 1.1

Proper application is the responsibility of the users



### Safety Precautions

NIOSH approved dust masks (N95) and chemical resistant gloves required for application and removal of the products. The products should be mixed and applied in appropriately and adequately ventilated areas. Avoid generating dust when possible.

### Notice:

Satori optional additives are intended for use with Satori Elements and Universe finishes only. Carefully read the Substrate Preparation Manual and Application Manual for the finish being used before mixing or applying product. The below procedure is for the additive portion only and does not explain the entire application process.

Satori additives are packaged as follows for one full bag or case of Elements or Universe plaster. Samples in the Elements and Universe brochures contain the following amounts of each additive so that you may judge the amount of additives you would like to add to either intensify or create a subtler effect.

| Additive     | Qty of each package | Standard Recommendations                                                                                                                                                                                                                      |
|--------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Straw        | 15g                 | Test sample with 1/3 to 1/2 bag of straw to start with and then determine straw density desired up to full 15g bag. Light colors or colors which contrast greatly with the straw color, usually require less straw to get the desired effect. |
| Silky Fibers | 5g                  | 100% of 5g package per full bag of plaster                                                                                                                                                                                                    |
| Seashells    | 300g                | 100% of 300g package per full bag of plaster                                                                                                                                                                                                  |
| Glass beads  | 500g                | 50% of 500g package per full bag of plaster                                                                                                                                                                                                   |
| Mica         | 500g                | 50g to 80g package per full bag of plaster                                                                                                                                                                                                    |

Note: Elements and Universe are sold in cases of 5 bags per case.

The above additive quantities are recommendations to achieve the effects shown in our brochures. Since sample sizes are small, and what is desirable to the client varies, it is always a good idea to make sample boards and note the amounts of additives you used for each sample.

Sample kits are 1/3 of a full bag and the amount of additives will need to be adjusted by 1/3 to achieve the look in the brochures. For example – Use approximately 85g of glass beads with a sample kit of plaster. Note that mica is packaged in 100g bags for sample kits only.

### PROCEDURE

1. Pour 80% of required quantity of water into a plastic container.
2. Properly place NIOSH approved (N95) dust mask and chemical resistant gloves over person doing mixing and any other persons in close proximity.
3. Add and mix with electric hand mixer, one bag of Elements SAO or Universe KBB bonding agent.
4. Add one bag of Satori Elements or Universe plaster and mix it thoroughly using electric hand mixer.
5. If you are using optional decorative additives make sure to consider the amount used to achieve your desired effect. Add to plaster mix using hand mixer until additives are dispersed well and evenly throughout the mix.
6. Stop mixing and let the mixture stand for 20 minutes.
7. Add up to the remaining 20% of water until mix reaches desired application consistency.